

D2356 LOW FLOAT STEP ASSEMBLY PARTS LIST

QTY -041	QTY -042	Part No.	Description
X		D2356-041	LOW FLOAT STEP ASSEMBLY (LH)
	X	D2356-042	LOW FLOAT STEP ASSEMBLY (RH)
1	1	D2244-52.7	STEP EXTRUSION*
1	1	D2643-1	STEP LEG ASSEMBLY
1	1	D2643-2	STEP LEG ASSEMBLY
1	1	D2673-34	STEP END PLATE
1		D2849-1	END BRACKET
	1	D2849-2	END BRACKET
12	12	MS20600AD4W3	RIVETS

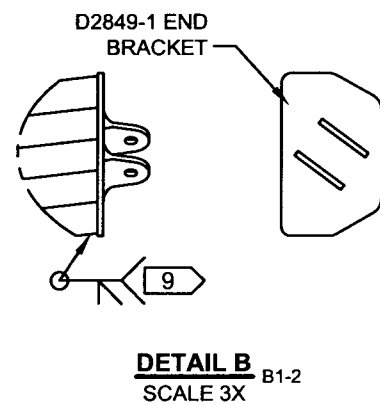
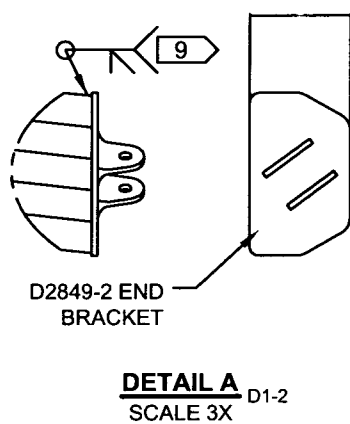
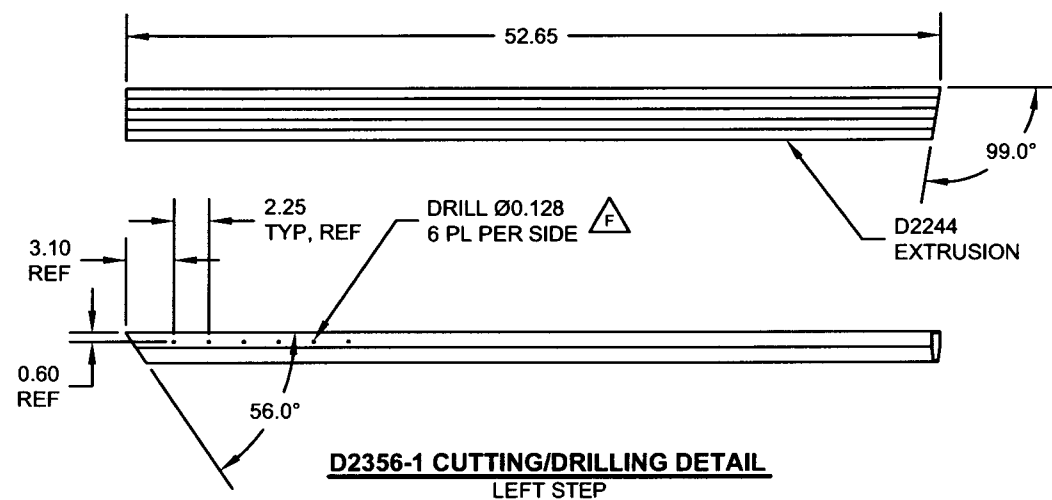
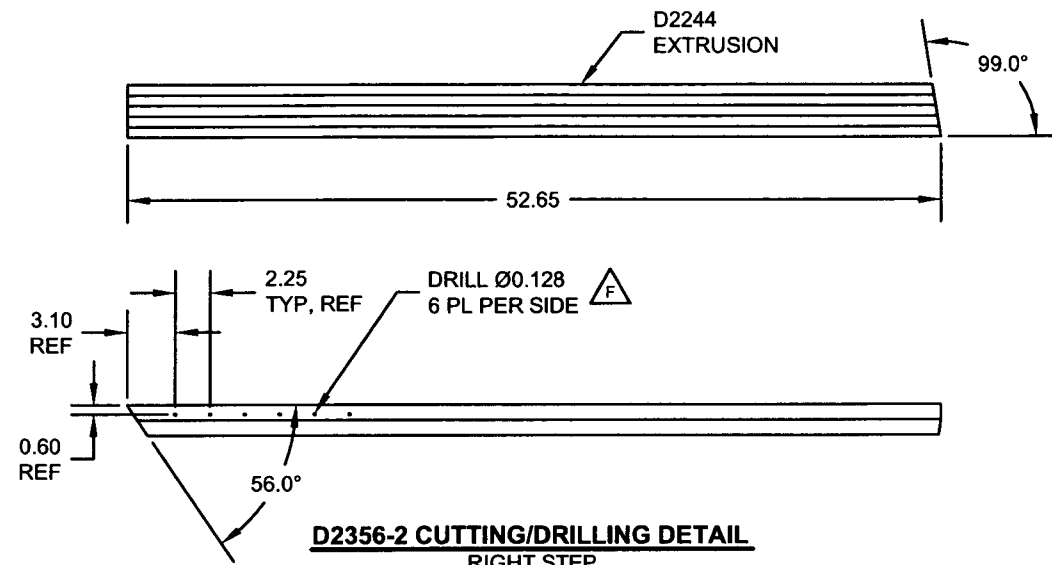
*CUT PER DRAWING

RELEASED
2011-09-13

NOTES:

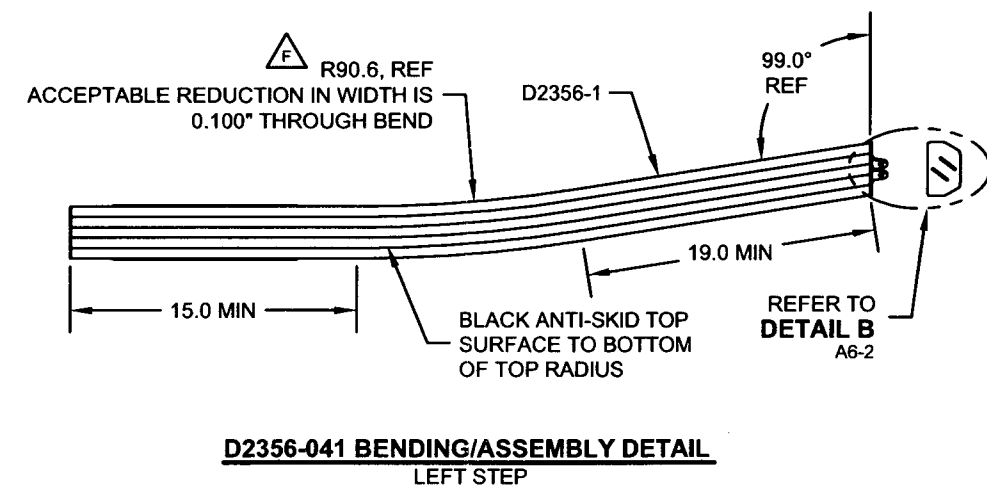
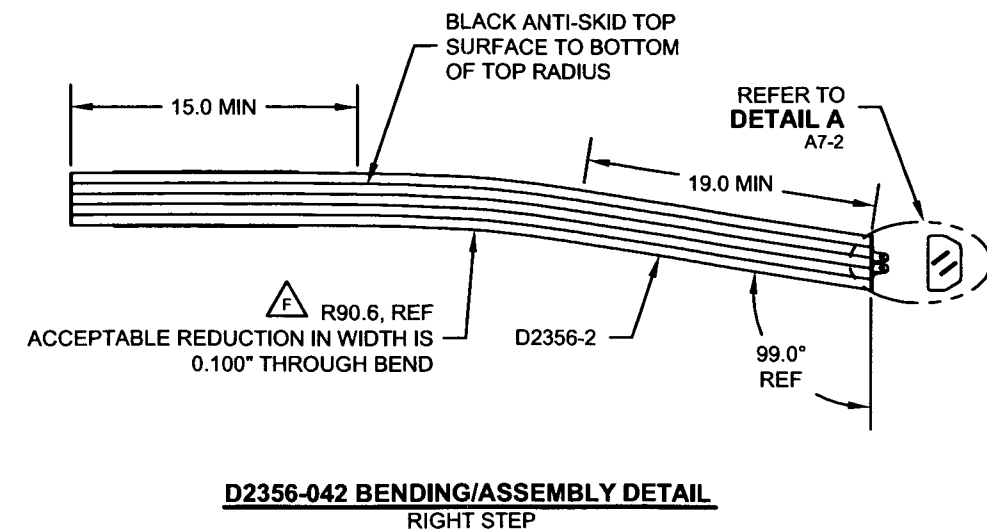
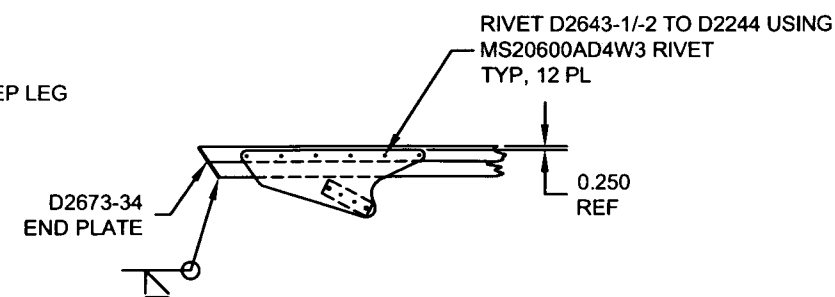
- 1) MATERIAL: N/A
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GLOSS WHITE (4.3.5.1) PER DART QSI 005 4.3
BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 6.5 lbs EACH
8) WELDING: PER DART QSI 004
9) CHAMFER D2244 EXTRUSION 0.075"x45° BEFORE WELDING D2849-1 OR
D2849-2 IN PLACE. DO NOT GRIND FLUSH.

F	REFORMATED TO CURRENT STD; REMOVED REFERENCES TO BENDING PROGRAMS D2356.1.D & D2356.2.D, TOOLING DT8230, & DT8233 (ZN C3/C6-2, D3/D6-2); NOW ON ROUTINGS PER CAR10-20.	MB	11.07.28
E	UPDATE FINISHING NOTE	PH	05.11.14
D	CHANGED TO BEND, D2849 REPLACES D2358 & D2359, INCORP. DEO 9084	CP	98.10.13
C	ADDED BUSHING AND FACING INFO	KE	97.07.23
B	END CAPS CHANGED	KE	97.05.22
A	NEW ISSUE	KE	95.02.16
REV.	DESCRIPTION	BY	DATE
DESIGN	KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. F
MFG. APPR.		D2356	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		LOW FLOAT STEP ASSEMBLY	NTS
DATE	11.07.28	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D2643-2 STEP LEG
ASSEMBLY

D2643-1 STEP LEG
ASSEMBLY



RELEASED
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DESIGN	KE	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. F
MFG. APPR.		D2356	SHEET 2 OF 2
APPROVED		TITLE	SCALE
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